

90-M 53

Blending Clear



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We create chemistry

Application:	90-M 53 is used for blending in metallic and solid colours with 90 Line waterborne basecoats.
Key Features:	90-M 53 Blending Clear helps to achieve a smooth homogenous overspray area in the fade out zone, avoiding dark shadows around the repair area. After flash off, the surface will be hard enough to ensure good tapeability and sandability.
Remarks:	The spray gun can be used for the 90-M 53 Blending Clear and the 90 Line basecoat without having to be cleaned in between.

Handling



Shake well before use.



Mixing Ratio

Ready for use.

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	2 bar
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3
Number of spray coats	Application without intermediate flash off time with one to two coats. The second coat overlaps the first coat to achieve a smoother edge.	
Flash off at 20°C	90-M 53 Blending Clear is only flashed off before the effect coats are applied.	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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